

**SUPPLEMENTAL SPECIFICATIONS
FOR 2012 IDAHO STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION**

ON PAGE 4, SUBSECTION 101.03- ABBREVIATIONS AND ACRONYMS	*.....4
ON PAGE 10, SUBSECTION 101.04- DEFINITIONS	*.....4
ON PAGE 13, SUBSECTION 102.03- EXAMINATION OF PLANS, SPECIFICATIONS, AND SITE OF WORK	4
ON PAGE 29, SUBSECTION 105.04- COORDINATION OF CONTRACT DOCUMENTS	4
ON PAGE 30, SUBSECTION 105.07- UTILITY FACILITIES	4
ON PAGE 62, SUBSECTION 106.01- SOURCE OF SUPPLY AND QUALITY REQUIREMENTS	4
ON PAGE 63, SUBSECTION 106.03- SAMPLES, TESTS, AND CITED SPECIFICATIONS	5
ON PAGE 64, SUBSECTION 106.03- SAMPLES, TESTS, AND CITED SPECIFICATIONS	*.....5
ON PAGE 67, SUBSECTION 106.07- TEST RESULT DISPUTE RESOLUTION	5
ON PAGE 91, SUBSECTION 108.03- PROJECT SCHEDULE	5
ON PAGE 94, SUBSECTION 108.04- PRECONSTRUCTION OR PREOPERATIONAL CONFERENCES	.5
ON PAGE 108, SUBSECTION 109.03-PAYMENT FOR QUANTITY VARIATIONS, CONTRACT REVISIONS, AND DELAYS	*.....5
ON PAGE 113, SUBSECTION 109.03-PAYMENT FOR QUANTITY VARIATIONS, CONTRACT REVISIONS, AND DELAYS	*.....5
ON PAGE 114, SUBSECTION 109.03-PAYMENT FOR QUANTITY VARIATIONS, CONTRACT REVISIONS, AND DELAYS	6
ON PAGE 115, SUBSECTION 109.03-PAYMENT FOR QUANTITY VARIATIONS, CONTRACT REVISIONS, AND DELAYS	*.....6
ON PAGE 132, SUBSECTION 205.03 – CONSTRUCTION REQUIREMENTS	*.....6
ON PAGE 133, SUBSECTION 205.03 – CONSTRUCTION REQUIREMENTS	6
ON PAGE 153, SUBSECTION 212.03 – CONSTRUCTION REQUIREMENTS	*.....6
ON PAGE 154, SUBSECTION 212.03 – CONSTRUCTION REQUIREMENTS	*.....7
ON PAGE 156, SUBSECTION 212.03 – CONSTRUCTION REQUIREMENTS	7
ON PAGE 157, SUBSECTION 212.03 – CONSTRUCTION REQUIREMENTS	*.....7
ON PAGE 158, SUBSECTION 212.04- METHOD OF MEASUREMENT	7
ON PAGE 159, SUBSECTION 212.05- BASIS OF PAYMENT	*.....7
ON PAGE 184, SUBSECTION 405.02- MATERIALS	7
ON PAGE 188, SUBSECTION 405.02- MATERIALS	7
ON PAGE 191, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS	8
ON PAGE 194, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS	8
ON PAGE 203, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS	8
ON PAGE 205, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS	*.....8
ON PAGE 207, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS	8
ON PAGE 214, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS	8
ON PAGE 219, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS	8

ON PAGE 232, SUBSECTION 409.02- MATERIALS	*.....8
ON PAGE 233, SUBSECTION 409.03- CONSTRUCTION REQUIREMENTS	*.....9
ON PAGE 266-268, SUBSECTION 502.01 – DESCRIPTION	*.....9
ON PAGE 268 & 269, SUBSECTION 502.01 – DESCRIPTION	*.....10
ON PAGE 272, SUBSECTION 502.02 – MATERIALS	*.....11
ON PAGE 274 & 275, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS	*.....11
ON PAGE 287, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS	11
ON PAGE 289, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS	11
ON PAGE 291, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS	*.....12
ON PAGE 294, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS	*.....12
ON PAGE 298, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS	12
ON PAGE 301, SUBSECTION 502.05 - BASIS OF PAYMENT	12
ON PAGE 302, SUBSECTION 502.05 - BASIS OF PAYMENT	*.....12
ON PAGE 322, SUBSECTION 504.03- CONSTRUCTION REQUIREMENTS	12
ON PAGE 324, SUBSECTION 504.03- CONSTRUCTION REQUIREMENTS	12
ON PAGE 336, SUBSECTION 505.03- CONSTRUCTION REQUIREMENTS	13
ON PAGE 342, SUBSECTION 506.03- CONSTRUCTION REQUIREMENTS	13
ON PAGE 351, SUBSECTION 509.01- DESCRIPTION	13
ON PAGE 357 & 358, SUBSECTION 510.03- CONSTRUCTION REQUIREMENTS	13
ON PAGE 360, SUBSECTION 510.03- CONSTRUCTION REQUIREMENTS	*.....13
ON PAGE 363, SUBSECTION 511.02 - MATERIALS	14
ON PAGE 365, SUBSECTION 511.03 - CONSTRUCTION REQUIREMENTS	14
ON PAGE 372, SUBSECTION 603.02 – MATERIALS	*.....14
ON PAGE 374, SUBSECTION 604.02 – MATERIALS	14
ON PAGE 375, SUBSECTION 605.02 – MATERIALS	*.....14
ON PAGE 377, SUBSECTION 606.02 – MATERIALS	14
ON PAGE 386, SUBSECTION 611.03 - CONSTRUCTION REQUIREMENTS	14
ON PAGE 386, SUBSECTION 611.04 - METHOD OF MEASUREMENT	14
ON PAGE 386, SUBSECTION 611.05 – BASIS OF PAYMENT	15
ON PAGE 386 THRU 394, SECTION 612 – GUARDRAIL; SECTION 613 – SIDEWALKS; SECTION 614 – URBAN APPROACHES; AND SECTION 615 – CURB AND GUTTER	* 15
ON PAGE 395, SUBSECTION 616.03 – CONSTRUCTION REQUIREMENTS	19
ON PAGE 411, SUBSECTION 621.02 – MATERIALS	*.....19
DELETE “EROSION BLANKETS . . . 711.11” AND SUBSTITUTE “ROLLED EROSION CONTROL PRODUCT (RECP) ...711.11” AND TURF REINFORCED MAT (TRM) ...711.11A	19
ON PAGE 415, SUBSECTION 621.03 – CONSTRUCTION REQUIREMENTS	*.....19
ON PAGE 416, SUBSECTION 621.04 – METHOD OF MEASUREMENT	*.....20
ON PAGE 416, SUBSECTION 621.05- BASIS OF PAYMENT	*.....20
ON PAGE 440, SUBSECTION 630.03 – CONSTRUCTION REQUIREMENTS	20
ON PAGE 441, SUBSECTION 632.03 – CONSTRUCTION REQUIREMENTS	*.....20

ON PAGE 443, SUBSECTION 634.01 – DESCRIPTION	20
ON PAGE 443, SUBSECTION 634.02 – MATERIALS	20
ON PAGE 444, SUBSECTION 634.03 – CONSTRUCTION REQUIREMENTS	20
ON PAGE 444, SUBSECTION 634.04 – METHOD OF MEASUREMENT	20
ON PAGE 444, SUBSECTION 634.05 – BASIS OF PAYMENT	21
ON PAGE 450, SUBSECTION 656.02 – MATERIALS	*.....21
ON PAGE 462, SUBSECTION 703.02- CONCRETE AGGREGATE	21
ON PAGE 464 & 465, SUBSECTION 703.02- CONCRETE AGGREGATE	*.....21
ON PAGE 466, SUBSECTION 703.04- AGGREGATE FOR UNTREATED BASE	21
ON PAGE 468, SUBSECTION 703.05- AGGREGATE FOR SUPERPAVE HMA PAVEMENT	22
ON PAGE 469, SUBSECTION 703.05- AGGREGATE FOR SUPERPAVE HMA PAVEMENT	*.....22
ON PAGE 471, SUBSECTION 703.08-AGGREGATE FOR OPEN GRADED ROCK (ROCK CAP)	22
ON PAGE 473, SUBSECTION 703.09-AGGREGATE FOR EXTRUSIONS	22
ON PAGE 478, SUBSECTION 704.03-HOT POURED ELASTOMERIC TYPE CONCRETE JOINT SEALANT	22
ON PAGE 485, SUBSECTION 706.19-POLYPROPYLENE PIPE	*.....22
ON PAGE 498, SUBSECTION 708.13 - CHAIN LINK FENCE	*.....22
ON PAGE 499, SUBSECTION 708.14 - GUARDRAILS AND FITTINGS	23
ON PAGE 505, SUBSECTION 708.25 –ALUMINUM RAIL AND FITTINGS	23
ON PAGE 505, SUBSECTION 708.27 – SHEET ALUMINUM	23
ON PAGE 506, SUBSECTION 709.01 – MEMBRANE-FORMING CURING COMPOUND	*.....24
ON PAGE 508, SUBSECTION 710.03 - WOOD GUARDRAIL POSTS AND WOOD SPACER BLOCKS ...	24
ON PAGE 511, SUBSECTION 710.09 -PRESERVATIVE TREATMENT	24
ON PAGE 516 & 517, SUBSECTION 711.11 – EROSION BLANKETS	*.....24
ON PAGE 519, SUBSECTION 712.01 - PLYWOOD FOR TYPE E SIGNS	24
ON PAGE 519, SUBSECTION 712.02 – REFLECTIVE SHEETING	25
ON PAGE 522, SUBSECTION 712.10- FLEXIBLE POST DELINEATORS	26
ON PAGE 523 & 524, SUBSECTION 713.06– COMPOSITE JUNCTION BOXES	*.....26
ON PAGE 525, SUBSECTION 713.08– SIGNAL POLES	27
ON PAGE 527, SUBSECTION 713.09– LUMINAIRE POLES	27
ON PAGE 531, SUBSECTION 714.02- FLYASH	*.....27
ON PAGE 536, SUBSECTION 718.05- DRAINAGE GEOTEXTILE PROPERTY REQUIREMENTS.....	27
ON PAGE 537, SUBSECTION 718.06- RIPRAP/EROSION CONTROL GEOTEXTILE PROPERTY REQUIREMENTS	28
ON PAGE 538, SUBSECTION 718.07- SUBGRADE SEPARATION GEOTEXTILE PROPERTY REQUIREMENTS	28
ON PAGE 541, SUBSECTION 720.07- RECYCLED ASPHALT PAVEMENT	28

SUPPLEMENTAL SPECIFICATIONS

ON PAGE 4, SUBSECTION 101.03- ABBREVIATIONS AND ACRONYMS

*

Add after the 10th item:

CRD - United States Corps of Engineers Controller of Research and Development

ON PAGE 10, SUBSECTION 101.04- DEFINITIONS

*

Add the following in alphabetic order:

Roller Coverage - the rolling of the entire width one time, including roller overlap.

Roller Pass - the passing of the roller over an area (roller width) one time.

ON PAGE 13, SUBSECTION 102.03- EXAMINATION OF PLANS, SPECIFICATIONS, AND SITE OF WORK

Add after the first paragraph:

Upon request, the Department will provide electronic design data to the bidder. The electronic design data is provided for bidder convenience and information and will not become part of contract. No guarantee or warranty is made by the Department that the electronic design data provided to the bidder is compatible with any of the systems that are used by the bidder, is complete, is representative of actual conditions at the site of work, or accurately reflects the quantities and character of the actual work required. The furnishing of electronic design data does not relieve the bidder from risks or of duty to make examinations and investigations of the site of work or of other responsibilities.

ON PAGE 29, SUBSECTION 105.04- COORDINATION OF CONTRACT DOCUMENTS

Delete numbered paragraphs 1 through 6 and add the following:

1. Calculated dimensions govern over scaled dimensions.
2. Plan sheets govern over Standard Specifications, supplemental specifications, standard special provisions, and standard drawings.
3. Plan details govern over general notes.
4. Supplemental specifications govern over Standard Specifications.
5. Standard special provisions govern over Standard Specifications, and supplemental specifications.
6. Special provisions govern over standard special provisions, Standard Specifications, supplemental specifications, and the plans.
7. Details on the bid schedule govern over other contract documents.

ON PAGE 30, SUBSECTION 105.07- UTILITY FACILITIES

Add the following after the first sentence of the second paragraph:

The Engineer will immediately notify the utility that an unidentified utility facility has been discovered.

Delete from the second sentence of the second paragraph:

“The Engineer will”

ON PAGE 62, SUBSECTION 106.01- SOURCE OF SUPPLY AND QUALITY REQUIREMENTS

Add the following:

For projects that involve federal-aid funding, ensure all steel or iron materials permanently incorporated into the work has been produced in the United States. All manufacturing processes for these materials including the application of coatings for such materials must occur in the United States. Coating includes all processes which protect or enhance the value of the material to which the coating is applied.

Obtain from the manufacturer, certifications which document that steel and iron have been manufactured and that coatings for iron or steel have been applied in the United States. Provide the required certifications to the Engineer prior to incorporating these materials into the work. The Department will also require certifications for manufactured and fabricated products purchased by the Contractor.

Provide certifications conforming to 106.04.

The Engineer will permit small quantities of foreign manufactured material so long as their total cost does not exceed 0.1% of the total contract amount or \$2,500 whichever is greater.

Should foreign steel, iron, or applied coatings for iron or steel in excess of the quantities allowed herein become incorporated into the work, remove such materials in excess of the allowable maximum and replace them with materials complying with these specifications at no additional cost to the Department.

ON PAGE 63, SUBSECTION 106.03- SAMPLES, TESTS, AND CITED SPECIFICATIONS

Delete from the sixth paragraph “technicians” and substitute “individuals”.

ON PAGE 64, SUBSECTION 106.03- SAMPLES, TESTS, AND CITED SPECIFICATIONS *

Move first paragraph of 106.03B "For aggregate, the Engineer will use the lowest pay factor computed for any one sieve as the pay factor for that lot." to the new third paragraph position. Retain all text in the Subsection.

ON PAGE 67, SUBSECTION 106.07- TEST RESULT DISPUTE RESOLUTION

Delete the first paragraph and substitute the following:

The Department or Contractor may use dispute resolution when differences between the quality control test results and the acceptance test results exceed the values specified in the Quality Assurance Special Provision (QASP) for the quality characteristics specified in Table 106.03-1 of the QASP.

ON PAGE 91, SUBSECTION 108.03- PROJECT SCHEDULE

Delete from the first 108.03.A.1 "Primavera Suretrack or"

ON PAGE 94, SUBSECTION 108.04- PRECONSTRUCTION OR PREOPERATIONAL CONFERENCES

Add the following after paragraph 2 and renumber 3 to 4.

3. WH-5 Public Works Contract Report

ON PAGE 108, SUBSECTION 109.03-PAYMENT FOR QUANTITY VARIATIONS, CONTRACT REVISIONS, AND DELAYS *

Delete “for Force Account Work” from first sentence of third paragraph of Part A.

ON PAGE 113, SUBSECTION 109.03-PAYMENT FOR QUANTITY VARIATIONS, CONTRACT REVISIONS, AND DELAYS *

Delete paragraph 109.03.C.5.d.

ON PAGE 114, SUBSECTION 109.03-PAYMENT FOR QUANTITY VARIATIONS, CONTRACT REVISIONS, AND DELAYS

Delete the operated rate formula from 109.03.C.5.f.2) and substitute the following:

$$HR = \frac{(MR + AT) \times RA \times RF}{MH} + OC$$

ON PAGE 115, SUBSECTION 109.03-PAYMENT FOR QUANTITY VARIATIONS, CONTRACT REVISIONS, AND DELAYS *

Delete the standby time formula from 109.03.C.5.f.3) and substitute the following:

$$HR = \frac{(MR + AT) \times RA \times RF}{MH} \times 0.5$$

Delete the last paragraph of 109.03.C.5.f.4) and substitute the following:

If the invoice rental rate does not include fuel, lubricants, repair, and servicing costs, the Department will pay the Blue Book published hourly cost from the column marked "Estimated Operating Costs" for the hours operated.

For equipment not found in the Blue Book and when the invoice rental rate does not include fuel, lubricants, repair, and servicing costs the Department will pay an additional 15% of the invoice rental rate.

ON PAGE 132, SUBSECTION 205.03 – CONSTRUCTION REQUIREMENTS *

Decrease the indent of Part “3. Density Determination” so that it is 205.03.E.3, aligning with Parts 1 &2 on page 131.

Delete from listed test AASHTO T 99 Method A or C the words “A or”.

ON PAGE 133, SUBSECTION 205.03 – CONSTRUCTION REQUIREMENTS

Delete the Material Property in row b of Table 205.03-1 and substitute "less than 10% retained on the 3 in. sieve; and less than or equal to 30 percent retained on the 3/4" sieve

ON PAGE 153, SUBSECTION 212.03 – CONSTRUCTION REQUIREMENTS *

Add to 1st paragraph of Part A:

Refer to the ITD Erosion and Sediment Control Best Management Practices and the Standard Drawings (P series) for appropriate selection and installation guidance.

Delete the 2nd and 3rd sentences in 3rd paragraph of Part A and substitute the following:

Complete installation of erosion and sediment control measures on erodible surfaces, regardless of size, within 5 calendar days. The Engineer may extend this time period 5 additional calendar days when

working in arid and semi-arid areas during the seasonally dry period and when NOAA (National Weather Service) forecasts indicate there is little chance of precipitation.

ADD to 3rd paragraph of Part A:

No more than 5 acres of disturbed soil may be unstabilized on a project at any given time, unless otherwise approved by the Engineer.

ON PAGE 154, SUBSECTION 212.03 – CONSTRUCTION REQUIREMENTS *

Delete the last two paragraphs of Part 212.03.B.3 and substitute the following:

Remove silt fence for final acceptance unless otherwise directed by the Engineer.

ON PAGE 156, SUBSECTION 212.03 – CONSTRUCTION REQUIREMENTS

Delete from the first full paragraph “Inlet Protection.” and substitute Heading “**12. Inlet Protection.**”

ON PAGE 157, SUBSECTION 212.03 – CONSTRUCTION REQUIREMENTS *

Delete the title of Part 212.03.C.1 and substitute the following:

1. Seeding, Rolled Erosion Control Products (RECPS), Turf Reinforced Mats (TRM) and Mulching

Delete the Third paragraph of Part 212.03.C.1 and substitute the following:

Install RECPS, TRMs, mulch, and hydraulically applied erosion control products as specified in 621.03.E and 621.03.F.

ON PAGE 158, SUBSECTION 212.04- METHOD OF MEASUREMENT

Delete “swale,” from the first sentence of 212.04.4.

ON PAGE 159, SUBSECTION 212.05- BASIS OF PAYMENT *

Delete the Third paragraph and substitute the following:

The Department will pay for seeding, Rolled Erosion Control Products, Turf Reinforced Mats, mulching, hydraulically applied erosion control products, and other seeding items under the appropriate contract pay items of 621.

ON PAGE 184, SUBSECTION 405.02- MATERIALS

Add after the first paragraph:

SP 3 mixes may be substituted for SP 2 mixes. The SP 3 mix will be tested and accepted as an SP 2 mix when a substitution is made.

ON PAGE 188, SUBSECTION 405.02- MATERIALS

Delete “AASHTO T 165” and substitute “ASTM D1075 (Replace D1074 and D2726 with AASHTO T 167 and AASHTO T 166)”

Delete “TP 68” and substitute “T 343”

ON PAGE 191, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS

Delete “AASHTO T 165” and substitute “ASTM D1075”

ON PAGE 194, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS

Delete “AASHTO T 165” and substitute “ASTM D1075”

ON PAGE 203, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS

Delete “TP 68” and substitute “T 343”

ON PAGE 205, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS

*

Delete in Table 405.03-3 note d the words: “Table 405.02-1”, and substitute, “Table 703.05-1”

Delete in Table 405.03-3 the last sentence under note: d.

ON PAGE 207, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS

Add after the third paragraph of 405.03.H

Upon Contractor request, the Engineer will evaluate the acceptance test results when the Department’s average test results fall outside the tolerances provided for the listed sieves, asphalt content, or both. The Engineer will not conduct an evaluation unless the other acceptance characteristic values are within the specified tolerances. After evaluation, the Engineer will determine whether the acceptance test strip may be accepted.

ON PAGE 214, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS

Delete from the third paragraph “TP 68” and substitute “T 343”

Delete from the middle of the fourth paragraph “Note 4” and substitute “Note 3”.

ON PAGE 219, SUBSECTION 405.03- CONSTRUCTION REQUIREMENTS

Add after-405.03.P.3.c-

d. Interstate ramps unless otherwise specified.

ON PAGE 232, SUBSECTION 409.02- MATERIALS

*

Delete the last test method and substitute following:

Determining the Potential Alkali-Silica Reactivity of Combinations of Cementitious Materials, Lithium Nitrate Admixture and Aggregate (Accelerated Mortar-Bar Method) CRD C662

Add the following:

Standard Test Method for Static Modulus of Elasticity and Poisson’s Ratio of Concrete in Compression.... ASTM C 469

Standard Test Method for Length Change of Hardened Hydraulic Cement for Mortar and Concrete...ASTM C 157

Coefficient of Thermal Expansion of Hydraulic Cement Concrete...AASHTO T 336

Standard Method of Test for Surface Resistivity Indication of Concrete's Ability to Resist Chloride Ion Penetration...AASHTO TP 95

Delete the 2nd, 3rd, and 4th paragraphs (including Parts 7 & 8 on page 233) and substitute the following:

For projects exceeding 2500 cubic yards provide the following to the Engineer at least 60 days in advance of proposed use:

1. The proposed mix design.
2. Copies of test reports.
3. Data.
4. Worksheets.
5. Samples of the proposed aggregate, cement, fly ash and admixtures.
6. "Final set" time with the mix design as measured by AASHTO T 197M / T 197.
7. Mixing water source.
8. Proposed curing compound.
9. Theoretical maximum density.
10. Rate of development of electrical resistivity to 28 days.
11. Modulus of Elasticity at 28 days.
12. Drying shrinkage
13. Coefficient of thermal expansion

Do not produce concrete until the mix design is approved by the Department's Central Laboratory.

For projects less than 2500 cubic yards provide the following at least 14 days in advance of proposed use:

1. The proposed mix design.
2. Copies of test reports.
3. Data.
4. Worksheets.
5. "Final set" time with the mix design as measured by AASHTO T 197M / T 197.
6. Mixing water source.
7. Proposed curing compound.
8. Theoretical maximum density.
9. Rate of development of electrical resistivity to 28 days.
10. Modulus of Elasticity at 28 days.
11. Drying shrinkage
12. Coefficient of thermal expansion

ON PAGE 233, SUBSECTION 409.03- CONSTRUCTION REQUIREMENTS

*

Delete the 3rd sentence in the 4th full paragraph and substitute the following:

If lithium nitrate is used to mitigate ASR, perform CRD C662 to determine dosage.

ON PAGE 266-268, SUBSECTION 502.01 – DESCRIPTION

*

Delete the first paragraph and tables 502.01-1 and 502.01-2 and substitute the following:

A. Provide the classes of concrete specified in Table 502.01-1 where required on the plans.

Table 502.01.1			
Basic Mix Design Parameters			
Concrete Class in (100psi) (28 day)^(a)	Minimum Cementitious Content lb./yd^{3(b)(c)}	Max. Water Cement Ratio	Air Content Percent
45 and greater (d)(e)(f)(g)	660	.44	0-6.0
35 to less than 45 (d)(e)(f)(g)	560	.44	0-6.0
30	560	.49	6.5 ±1.5
22	470	.60	0-6.0
15	380	.60	0-6.0
Seal Concrete	660	.60	0-6.0

^a Numerical part of class designation is the specified compressive strength when tested in accordance with applicable test listed in 502.02.

^b Cementitious =Cement + Secondary Cementitious Materials (SCM), if used or specified.

^c It may not always be possible to produce concrete of the specified compressive strength using the minimum cement and SCM contents. No separate payment will be made by the Department for additional cement and SCM required to meet the specified compressive strength

^d Concrete classes designated as "A" shall have an air content of 6.5±1.5 percent.

^e Concrete classes designated as "C" shall have a maximum water cement ratio of 0.40, (water reducer required), and air content of 6.5±1.5 percent.

^f Concrete classes designated as class "F" shall contain SCM. Minimum SCM content varies by product, for fly ash and slag cement (slag) minimum content is 20% by weight of total cementitious material (cement + SCM). Fly ash shall not exceed 25% of total cementitious material. Slag shall not exceed 35% of the total cementitious material. For Silica Fume minimum content is 7.5% by weight of total cementitious material. Silica fume shall not exceed 10% of the total cementitious material. Ternary and quaternary blends shall contain a minimum of 20% SCM. Total SCM content shall not exceed 50%.

^g Provide SCM meeting the requirements of section 714.

ON PAGE 268 & 269, SUBSECTION 502.01 – DESCRIPTION

*

Delete the paragraph which is on both pages and substitute the following:

Provide Class 30 concrete and use Nos. 2a, 2b, or 3 size coarse aggregate or combined gradation Nos. 2c or 3c aggregate gradations except for Class 40 and above concrete and prestressed girders, unless otherwise specified. Use Nos. 2a or 2b size coarse aggregate or No. 2c combined aggregate gradation for Class 40 concrete and above and prestressed girders. Minimum cementitious material content may be reduced 20 percent by the Contractor when using a combined gradation.

ON PAGE 272, SUBSECTION 502.02 – MATERIALS

*

Delete the first test method and substitute the following:

Making and Curing Concrete Test Specimens in the Field....AASHTO T 23
(Except cylinders shall be molded only in single use molds made of plastic)

Standard Method of Test for Surface Resistivity Indication of Concrete's Ability to Resist Chloride Ion Penetration.....AASHTO TP 95

Delete the fifth test method and substitute the following:

Making and Curing Test Specimens in the Laboratory.... AASHTO R 39
(Except cylinders shall be molded only in single use molds made of plastic)

Add the following:

Standard Test Method for Determining the Potential Alkali-Silica Reactivity of Combinations of Cementitious Materials and Aggregate (Accelerated Mortar-Bar Method)..... ASTM C 1567

Determining the Potential Alkali-Silica Reactivity of Combinations of Cementitious Materials, Lithium Nitrate Admixture and Aggregate (Accelerated Mortar-Bar Method) CRD C662

ON PAGE 274 & 275, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS

*

Delete the 5 paragraphs after table 502.03-3 and substitute the following:

The Department requires that the laboratory specimens, produced in accordance with ASTM C1567 or CRD C 662, be prepared using the cement, fly ash, and other mitigative additives proposed for use in the mix design. Do not allow expansion of mortar bars to exceed 0.10 percent with the addition of fly ash, slag, or other additives. Determine lithium dosage per CRD C 662 when using lithium for ASR mitigation. The Contractor may test the coarse and fine aggregates together or separately. If testing is performed on the coarse and fine aggregates together, report the blend percentage on the test and be within plus or minus 2 percent of the blend percentage used in the mix design. When tested separately, base mitigation actions on the aggregate requiring the most mitigation.

Ensure the fly ash used in the concrete mix for ASR mitigation does not have a CaO content more than 2 percent above the CaO content of the fly ash used for ASTM C 1567 testing. If the fly ash used in the concrete mix for ASR mitigation has CaO content greater than 2 percent above the fly ash used for testing, the Department will require additional ASTM C1567 testing at the higher CaO content.

If fly ash is used only as a mineral admixture, calculate the dosage of lithium nitrate based on CRD C 662 testing without fly ash.

ON PAGE 287, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS

Add to 502.03.E.4.h

Do not stamp concrete with company logo, dates, patterns, etc. unless otherwise shown on the plans.

ON PAGE 289, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS

Delete from Table 502.03-5 the Percent of Design Strength of “8” for Bridge decks, top slabs of concrete box culverts or stifflegs and substitute “80”.

ON PAGE 291, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS *

Change 1/8 inch in the fourth sentence of the first full paragraph to 0.02 inches.

ON PAGE 294, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS *

Delete the 5th and 6th paragraphs and substitute the following:

Provide calibrated temperature recording devices with a range of 20°F to 212° F for steam cured concrete and a range of 20°F to 160°F for all other concrete.

Continuously record temperatures for at least 24 hours. Provide a sufficient number of recording devices to keep adequate records of temperatures.

ON PAGE 298, SUBSECTION 502.03 – CONSTRUCTION REQUIREMENTS

Delete “X-System 2” from column B of Table 502.03-7 – Cure Methods.

ON PAGE 301, SUBSECTION 502.05 - BASIS OF PAYMENT

Delete the last sentence of the last full paragraph and substitute the following:

Pay for concrete placed in the superstructure as Concrete Class __ Schedule No. 2 by “plan quantity” as specified in 109.01.

ON PAGE 302, SUBSECTION 502.05 - BASIS OF PAYMENT *

Add the following:

Surface Resistivity Price Adjustment. The Department will make the following price adjustment to the contract unit price for each lot of Schedule No. 2 concrete meeting the following surface resistivity requirements when measured by AASHTO TP 95 at 28 days.

Table 502.05-1 Surface Resistivity Price Adjustment

Price /yd ³	Surface Resistivity, kΩ-cm (4X8)	Surface Resistivity, kΩ-cm(6X12)
\$2.50	>21.0, ≤37.0	>16.5, ≤29.0
\$5.00	>37.0	>29.0

ON PAGE 322, SUBSECTION 504.03- CONSTRUCTION REQUIREMENTS

In Table 503.03-2 delete the tension value “5450” for Bolt size 1.375 inch under ASTM A325 and substitute with “85450”.

ON PAGE 324, SUBSECTION 504.03- CONSTRUCTION REQUIREMENTS

In Table 504.03-3 Turn-Of-Nut Tightening Method, first column:
 - In column heading, change "Bolt Length¹" to read "Bolt Length^{2,3}"
 - In first column, second row, change "1 ≤ 4D" to read "≤ 4D"

- In first column, third row, change “ $4D \leq 8D$ ” to read “ $4D$ to $\leq 8D$ ”
- In first column, fourth row, change “ $8D \leq 12D$ ” to read “ $8D$ to $12D$ ”

Below the Table, in Note 3, move the “,” sign from behind the word “determine” to behind “12D”.

ON PAGE 336, SUBSECTION 505.03- CONSTRUCTION REQUIREMENTS

Delete the formula from 505.03.R and substitute the following:

$$D = C \times E^{0.5}$$

ON PAGE 342, SUBSECTION 506.03- CONSTRUCTION REQUIREMENTS

Delete the T0 formula and substitute the following:

$$T_0 = T_x \times e^{UA+Kl}$$

Delete the definition of e and substitute the following:

e = 2.7183 (base of Naperian logarithms)

ON PAGE 351, SUBSECTION 509.01- DESCRIPTION

Delete B in the first paragraph.

ON PAGE 357 & 358, SUBSECTION 510.03- CONSTRUCTION REQUIREMENTS

Delete part B and substitute the following:

B. Equipment. Use an Engineer approved power-driven finishing machine complying with the following requirements for finishing all areas of work with a width equal to or greater than 14’.

Have at least two hand-operated, spud type internal vibrators available at all times for use as Engineer directed. Submit to the Engineer a request for approval of the specific equipment to be used at least 15 calendar days before the start of work. Do not begin placing deck concrete until the screed and placing procedure is Engineer approved.

Provide a self-propelled finishing machine capable of forward and reverse movement under positive control for placing, striking off and finishing the bridge deck surface, with provisions for raising screeds to clear the surface. Equip the machine with vibrating screeds designed to consolidate the modified composition. The Department requires the vibration frequency be variable with positive control between 3,000 and 11,000 vpm and the bottom face of the screeds be at least 4 in wide and be metal covered. Provide screeds with positive control of the vertical position. Equip the finishing machine with one or more rollers, augers, and 1,500 or 2,500 vpm vibratory pans. Provide a Bid-Well 2450, or equivalent finishing machine. Modification to the Bid-Well 2450 or equivalent is subject to Engineer approval.

"Texas", "Allen", or "Bunyon" type screeds will not be permitted, unless Engineer approved for small and/or irregular areas.

ON PAGE 360, SUBSECTION 510.03- CONSTRUCTION REQUIREMENTS

*

Add after 1st sentence in 1st paragraph under Silica Fume:

Provide a visible recording meter equipped with a ticket printout to show the quantity accurately.

Add to the 2nd paragraph under Silica Fume:

“,unless Engineer approved”

ON PAGE 363, SUBSECTION 510.03- CONSTRUCTION REQUIREMENTS

*

Add the following:

When smoothness grinding is enforced, seal the ground areas with an approved sealer.

ON PAGE 363, SUBSECTION 511.02 - MATERIALS

Delete " Fabric Type B System.....718.02" and substitute " Fabric..... Type B System.....718.08"

ON PAGE 365, SUBSECTION 511.03 - CONSTRUCTION REQUIREMENTS

In the second sentence of 511.03-B, last paragraph, delete "0.06 gal yd²" and substitute " 0.06 gal/yd²"

ON PAGE 372, SUBSECTION 603.02 – MATERIALS

*

Delete the last line and substitute the following:

Polypropelene pipe706.19

ON PAGE 374, SUBSECTION 604.02 – MATERIALS

Delete the word “baskets” in part 4 and substitute “gaskets”.

ON PAGE 375, SUBSECTION 605.02 – MATERIALS

*

Add after the last material listed.

Polypropelene pipe706.19

ON PAGE 377, SUBSECTION 606.02 – MATERIALS

Delete the following:

Fittings for polyethylene Drainage TubingASTM F405
Rodent Protection Devices for Trench drainASTM F4499

And substitute:

Fittings for polyethylene Drainage Tubing706.20
Rodent Protection Devices for Trench drain.....706.21

ON PAGE 386, SUBSECTION 611.03 - CONSTRUCTION REQUIREMENTS

Add at beginning of last sentence “Cattle Guard Type C, ”

ON PAGE 386, SUBSECTION 611.04 - METHOD OF MEASUREMENT

January 2015

Sheet 14 of 28

Delete the text of this subsection and substitute the following:

The Engineer will measure acceptably completed work by the each including the wing braces and posts. The distance between the posts will be excluded from measurement for fence.

ON PAGE 386, SUBSECTION 611.05 – BASIS OF PAYMENT

Delete the pay item “ ___ Cattle Guards, Type ___ ” and substitute “Cattle Guard, Type ___ ”

ON PAGE 386 THRU 394, SECTION 612 – GUARDRAIL; SECTION 613 – SIDEWALKS; SECTION 614 – URBAN APPROACHES; AND SECTION 615 – CURB AND GUTTER

*

Delete these Sections and substitute the following:

*

SECTION 612 - GUARDRAIL AND CONCRETE BARRIER

612.01 Description. Provide and install guardrail and concrete barrier.

612.02 Materials. Provide materials as specified in:

Concrete	502 (for Concrete Barrier)
Non-Structural Concrete	509
Metal Reinforcement	503
Guardrail and Hardware	708.14
Wood Guardrail Posts and Wood Blockouts	710.03
Steel Guardrail Posts	708.07

612.03 Construction Requirements.

A. **Guardrail.** Provide galvanized steel W-beam or thrie-beam guardrail.

Space posts as shown on the plans, set plumb and to established lines and grades. Place backfill material in layers and thoroughly tamp. Boring of wood posts should be done before treating. The Department will permit field boring provided the hole is treated with a wood preservative as specified in 710.09 before driving the bolts.

The Contractor may drive the posts if it can be done without damage to posts, pavement, shoulders, or adjacent slopes. If pilot holes are necessary to prevent such damage, fill remaining voids between post and soil with dry sand or pea gravel. Remove, replace or reinstall misaligned, loose, or damaged posts and repair damage to the existing pavement, shoulders or adjacent slopes at no additional cost to the Department.

B. **Concrete Barrier.**

Cure concrete barrier as specified in 502.03.

Pre-cast concrete barrier units upside down to include connector and transition section. Finish the concrete on precast and cast-in-place concrete barrier with an ordinary surface finish as specified in 502.03. Set concrete barrier to the line and grade shown on the plans.

612.04 Method of Measurement. The Engineer will measure acceptably completed work as follows:

1. Concrete barrier, guardrail, and guardrail median barrier will be by the foot not including terminals.
2. Guardrail terminals, concrete terminal Type A, concrete parapet connector, and concrete barrier connector will be per each.

612.05 Basis of Payment. The Department will pay for acceptable quantities at the contract unit prices as follows:

Pay Item	Pay Unit
Guardrail	ft
Guardrail Median Barrier	ft
Guardrail Terminal Type ____	Each
Concrete Barrier	ft
Concrete Terminal Type A	Each
Concrete Parapet Connector	Each
Concrete Barrier Connector	Each
Cast-in-place Concrete Barrier	ft

Terminal plates, spacers, additional posts, blockouts and hardware as shown on the plans are incidental and the cost included in the contract unit prices for terminals.

SECTION 613 - CRASH CUSHIONS

*

613.01 Description. Provide and install crash cushion.

613.02 Materials. Provide crash cushion with pad or foundation as shown on the plans, as shown on the Crash Cushion and Roadside Terminal Categorization Charts, and as approved through the QPL. Provide materials as specified:

Non-Structural Concrete	509
Reinforcing Steel	708.02

613.03 Construction Requirements. Perform the following as shown on the plans:

Assemble and install crash cushion and pad or foundation in accordance with the details shown on the plans and the manufacturer's installation instructions. Obtain assembly and installation information for crash cushions from the manufacturer. Provide an installation and repair manual specific to the installed crash cushion. Provide and install self-adhesive object marker sheeting to the nose of the crash cushion or provide object marker for each crash cushion.

613.04 Method of Measurement. The Engineer will measure acceptably completed work per each installation.

613.05 Basis of Payment. The Department will pay for acceptable quantities at the contract unit prices as follows:

Pay Item	Pay Unit
Crash Cushion, Sacrificial - Sand	Each
Crash Cushion, Sacrificial - Water Filled	Each
Crash Cushion, Sacrificial - Metal	Each
Crash Cushion, Partially Reusable	Each
Crash Cushion, Low Maintenance	Each

Crash cushion pad, transitions, and object marker are incidental and the cost included in the contract unit prices for crash cushions.

SECTION 614 – SIDEWALKS, DRIVEWAYS, AND CURB RAMPS

*

614.01 Description. Construct sidewalks, driveways, and curb ramps.

614.02 Materials. Provide materials as specified in:

Non-Structural Concrete 509

Use Class 30 Concrete.

Use detectable warning surfaces consisting of truncated domes aligned in a square or radial pattern as shown on the plans. Ensure that the color of detectable warning surfaces contrast visually with adjacent curb and gutter, street, or sidewalk, either light-on-dark or dark-on-light.

614.03 Construction Requirements. Grade and compact the subgrade to 90 percent of the maximum dry density as determined by AASHTO T 99.

Compact aggregate base with at least two passes of a lightweight mechanical tamper, roller, or vibratory system.

Provide Portland cement concrete as specified in 509 with the following exceptions:

1. Float-finish the concrete so the surface is slightly rough, but uniform. Work the slab edges and joints with a ¼ in radius edging tool. Correct any honey-combed or rough spots using mortar consisting of one part cement and two parts Engineer approved sand immediately after removing the forms.
2. Place, shape, and compact earth or other Engineer approved material against the edge of the sidewalk or driveway.
3. Construct joints as shown on the standard drawings.
4. Cure as specified in 502.03.J.
5. Protect the concrete from damage during freezing weather as specified in 502.03.G.

Locate the detectable warning surface as shown in the Plans and in accordance with the manufacturer’s installation instructions. Ensure that the detectable warning surface is securely embedded in the concrete.

614.04 Method of Measurement. The Engineer will measure acceptably completed work as follows:

1. Sidewalks will be by the square yard.
2. Driveways will be by the square yard.
3. Curb ramps will be by the square yard.

614.05 Basis of Payment. The Department will pay for acceptable quantities at contract unit prices as follows:

Pay Item	Pay Unit
Sidewalk	SY
Driveway	SY
Curb Ramp	SY

Aggregate base will be paid as specified in 303 when an item is included.

Detectable warning surfaces are incidental and the cost included in the contract unit price.

When the contract does not include contract pay items for curb ramp related work, the Department considers this work incidental and the cost included in the curb ramp pay item.

SECTION 615 - CURB AND GUTTER

*

615.01 Description. Construct curb, gutter, curb and gutter, or traffic separators.

615.02 Materials. Provide materials as specified in:

Non-Structural Concrete	509
Superpave Hot Mix Asphalt.....	405
Aggregates	703
Reinforcing Steel	708.02

Use Class 30 concrete or use ½ in Nominal Maximum Aggregate Size (NMAS) SP2 or SP3 non-structural mixture in accordance with 405.

615.03 Construction Requirements.

Curb, gutter, curb and gutter, and traffic separators may be cast-in-place Portland cement concrete. Curb and traffic separators may be pre-cast Portland cement concrete. Curb may be asphalt concrete.

Construct contraction joints in Portland cement concrete at 10 ft intervals to a minimum depth of 2 in. Provide a light broom finish. Cure concrete immediately after finishing as specified in 502.03.J.

When pre-cast, cast curb in pieces at least 5 ft, but no more than 10 ft in length. Provide a smooth, glassy finish. Install pre-cast curb on a smooth, compacted surface.

Tack the roadway surface where asphalt concrete curb will be constructed.

Place Engineer approved backfill material in layers behind curbs and compact.

615.04 Method of Measurement. The Engineer will measure acceptably completed work as follows:

1. Curb and curb and gutter will be by the foot along the face of the curb.

2. Gutter and traffic separator will be by the foot along the centerline of the units.

No deductions in length will be made for embankment protectors, catch basins, inlets, driveways, or curb ramps installed in the curb, gutter, or curb and gutter.

615.05 Basis of Payment. The Department will pay for acceptable quantities at the contract unit prices as follows:

Pay Item	Pay Unit
Curb, Type ____	ft
Gutter, Type ____	ft
Curb and Gutter, Type ____	ft
Traffic Separator, Type ____	ft

The Department will pay for the asphalt mix and base under the appropriate contract items in 405 and 300.

The Department considers excavation, backfill, reinforcing steel, and diluted emulsified asphalt for tack coat incidental and the cost included in the contract unit price of curb and gutter items.

ON PAGE 395, SUBSECTION 616.03 – CONSTRUCTION REQUIREMENTS

Add the following after the list of preferences 616.03.A.3:

Use sign substrate materials for fabrication as follows:

1. Extruded Aluminum for permanent multiple post signs within Interstate right of way.
2. Sheet aluminum 0.063” minimum thickness for:
 - a. Signs directly affixed to buildings, structures or to extruded aluminum panels, such as Specific Motorist Services panels (Facility Logo Signs) affixed to an Interstate Specific Motorist Service Panel.
 - b. Historical, Geological, or Scenic Byway map board signs, if backed by HDO Plywood ½” thickness and installed in a sign frame.
3. Sheet aluminum 0.080” minimum thickness for free standing sheet aluminum signs.
4. HDO Plywood ½” minimum thickness for plywood signs smaller than 96”x48”.
5. HDO Plywood 5/8” minimum thickness for plywood signs 96”x48” or larger.

The Engineer will not allow overlaying of Extruded Aluminum, Sheet Aluminum, or Plywood signs with additional layers of substrates as a method of initial fabrication, maintenance, or refurbishment.

ON PAGE 411, SUBSECTION 621.02 – MATERIALS *

Delete “Erosion Blankets . . . 711.11” and substitute “Rolled Erosion Control Product (RECP) ...711.11” and Turf Reinforced Mat (TRM) ...711.11A

ON PAGE 415, SUBSECTION 621.03 – CONSTRUCTION REQUIREMENTS *

Delete Part F and substitute the following:

F-1. Rolled Erosion Control Products (RECP). Install RECPs on slopes in vertical direction and in accordance with the manufacturer's recommendations or as Engineer directed.

F-2. Turf Reinforced Mat (TRM). Install TRMs in accordance with the manufacturer's recommendations or as Engineer directed.

ON PAGE 416, SUBSECTION 621.04 – METHOD OF MEASUREMENT *

Delete Part 6 and substitute the following:

6. Rolled Erosion Control Product and Turf Reinforced Mats will be by the square yard.

ON PAGE 416, SUBSECTION 621.05- BASIS OF PAYMENT *

Delete the second pay item. (Seed ... Ac)

Delete the eleventh pay item. (Erosion Blanket ... SY) and substitute the following: *

Rolled Erosion Control Products	SY
Turf Reinforced Mat	SY

ON PAGE 440, SUBSECTION 630.03 – CONSTRUCTION REQUIREMENTS

Delete from the third paragraph “6 ft” and substitute “5 ft”.

ON PAGE 441, SUBSECTION 632.03 – CONSTRUCTION REQUIREMENTS *

Add the following after the subsection heading:

Obtain Department approved concrete mix design for the new deck before starting deck removal.

ON PAGE 443, SUBSECTION 634.01 – DESCRIPTION

Delete the text of this subsection and substitute the following:

Remove the existing mailbox assembly and provide and install mailbox assembly.

ON PAGE 443, SUBSECTION 634.02 – MATERIALS

Delete the second paragraph.

Delete the first and second sentences of the fourth paragraph.

Delete “adapter plates” from the third and fourth sentences of the fourth paragraph and substitute “shelf”.

ON PAGE 444, SUBSECTION 634.03 – CONSTRUCTION REQUIREMENTS

Delete from the third sentence “support/foundation” and substitute “assembly”.

ON PAGE 444, SUBSECTION 634.04 – METHOD OF MEASUREMENT

Add in part 1 after “each” the word “assembly”.

ON PAGE 444, SUBSECTION 634.05 – BASIS OF PAYMENT

Delete “adapter plates” from the last paragraph and substitute “shelf”.

ON PAGE 450, SUBSECTION 656.02 – MATERIALS

*

Delete from the first paragraph the letter “B” after 40.

ON PAGE 462, SUBSECTION 703.02- CONCRETE AGGREGATE

Delete from Table 703.02-3 the Percent Passing the No.100 sieve “3-10” and substitute “2-10”.

ON PAGE 464 & 465, SUBSECTION 703.02- CONCRETE AGGREGATE

*

Delete the first paragraph of Part D and Table 703.02-8, retaining the heading and last three paragraphs and substitute the following:

As an option to using coarse and fine graded aggregates for concrete, aggregate gradation may consist of a combined gradation. Meet the material requirements for coarse and fine aggregates for concrete. Meet the following additional requirements:

**Table 703.02-8
Combined Aggregate Size No. and Gradation**

	1C	2C^{(a)(b)}	3C^{(a)(b)}	4C^{(a)(b)}	5C
Sieve size	INDIVIDUAL PERCENT RETAINED				
2 1/2in					0
2 in				0	0-10
1 1/2 in			0	0-10	4-18
1 in		0	0-10	4-18	6-20
3/4 in	0	0-10	4-18	6-20	6-20
1/2 in	0-10	4-18	6-20	6-20	6-20
3/8 in	5-18	6-20	6-20	6-20	6-20
No. 4	4-20	6-20	6-20	6-20	6-20
No. 8	4-20	0-16	0-16	0-16	0-16
No. 16	4-20	0-16	0-16	0-16	0-16
No 30	4-20	6-20	6-20	6-20	6-20
No. 50	4-20	6-20	6-20	6-20	6-20
No. 100	4-20	4-18	4-18	4-18	4-18
No. 200	0-6.0	0-6.0	0-6.0	0-6.0	0-6.0
pan	0-3.0	0-2.0	0-2.0	0-2.0	0-2.0

^a Total percent retained on the No.8 to No. 30 sieves shall be less than 24%

^b Total percent retained on the No. 30 sieves and below shall not be less than 24% or more than 34%

ON PAGE 466, SUBSECTION 703.04- AGGREGATE FOR UNTREATED BASE

Add the following footnote to table:

Percent Passing applies to all columns.

ON PAGE 468, SUBSECTION 703.05- AGGREGATE FOR SUPERPAVE HMA PAVEMENT

In Table 703.05-1 the values where columns are blank shall be the same requirement for all mixture types as shown under type SP2.

ON PAGE 469, SUBSECTION 703.05- AGGREGATE FOR SUPERPAVE HMA PAVEMENT *

Add the following to Table 703.05-2:

VMA, % minimum, shall be reported to the nearest tenth of a percent.

ON PAGE 471, SUBSECTION 703.08-AGGREGATE FOR OPEN GRADED ROCK (ROCK CAP)

Delete Subsection heading and substitute: **703.08-AGGREGATE FOR OPEN-GRADED BASE**

ON PAGE 473, SUBSECTION 703.09-AGGREGATE FOR EXTRUSIONS

Delete this Subsection.

ON PAGE 478, SUBSECTION 704.03-HOT POURED ELASTOMERIC TYPE CONCRETE JOINT SEALANT

Delete the first sentence and substitute the following;

Meet ASTM D 6690, Type III.

ON PAGE 485, SUBSECTION 706.19-POLYPROPYLENE PIPE *

Delete the text of this subsection and substitute the following:

Meet ASTM F2736 or ASTM F2764, as applicable.

Add the following:

706.20 Fittings for Polyethylene Drainage Tubing. Meet ASTM F405

706.21 Rodent Protection Devices for Trench Drain Meet ASTM F449

ON PAGE 498, SUBSECTION 708.13 - CHAIN LINK FENCE *

Delete from the first sentence “(3.05mm)” and substitute “(0.12 in)”

Delete Table 708.13-1 and the rest of the subsection and substitute the following: *

Table 708.13-1				
Chain Link Posts And Braces				
Fence Height		Pipe Section	C-Section (Class does not apply)	
		Min Size	Min Size	Min Weight
		inch-od	inch	lb/ft
Line Posts				

≤6 ft		1.9		1.875 x 1.625	1.85
≤8 ft but > 6 ft		2.375		1.875 x 1.625	2.28
Corner and End Posts					
≤6 ft		2.375			
≤8 ft but > 6 ft		2.875			
Braces					
All Heights		1.660		1.625 x 1.25	1.35

Pipe lengths longer than those shown must comply with the weights relative to min O.D. shown in ASTM F1043, Group 1A or Group 1C. The Engineer will allow interpolation of the weights shown in ASTM F1043.

Pipe sections: Meet ASTM F1043, Group 1A or Group 1C.

Use either Group 1A or Group 1C posts and braces within the limits of the project.

Ensure C-Sections have minimum yield strength of 45,000 psi. Ensure coating of C-Sections are the same as Group 1A or Group 1C.

Provide tension wire 3/16 in diameter and 1.2 oz/ft² zinc coating. For fencing, fittings, and hardware meet AASHTO M 181.

ON PAGE 499, SUBSECTION 708.14 - GUARDRAILS AND FITTINGS

Delete this subsection and substitute the following:

708.14 Guardrails and Hardware. Provide galvanized beams for guardrail and terminals that meet AASHTO M-180, Class A, Type 2, except that galvanizing the rail occurs after fabrication, with fabrication to include forming, cutting, shearing, punching, drilling, bending, welding, and riveting. In addition, ensure the minimum average mass of zinc coating is 2 ounces per square foot of surface (not sheet). Galvanize splice plates in accordance with ASTM A 123. Galvanize anchor cables in accordance with AASHTO M30.

Provide bolts, nuts and washers used with guardrail in accordance with ASTM A 307 or A 325, except that rail splice bolts must be button headed. Provide galvanized bolts, nuts, washers and other hardware used with guardrail in accordance with ASTM A 153.

ON PAGE 505, SUBSECTION 708.25 –ALUMINUM RAIL AND FITTINGS

Delete this subsection.

ON PAGE 505, SUBSECTION 708.27 – SHEET ALUMINUM

Delete this subsection and substitute the following:

708.27 Sheet Aluminum. Meet ASTM B 209, Alloy 6061-T6 or 5052-H38 with an alodine 1200 finish.

ON PAGE 506, SUBSECTION 709.01 – MEMBRANE-FORMING CURING COMPOUND *

Delete the text of this subsection and substitute the following:

Meet:

System 1. ASTM C 309, Type 1-D, Class B with Fugitive Dye

System 2. ASTM C 309, Type 2, Class B, White Pigmented

ON PAGE 508, SUBSECTION 710.03 - WOOD GUARDRAIL POSTS AND WOOD SPACER BLOCKS

Delete the title and substitute "Wood Guardrail Posts and Wood Blockouts"

Delete "spacer blocks" at the end of the first sentence and substitute "blockouts".

In the first sentence of the second paragraph, Delete the word "blocks" and substitute "blockouts".

ON PAGE 511, SUBSECTION 710.09 -PRESERVATIVE TREATMENT

Delete from the first sentence "block spacers" and substitute "blockouts"

Delete the title of Table 710.09-2 and substitute "Guardrail Posts and Blockouts"

ON PAGE 516 & 517, SUBSECTION 711.11 – EROSION BLANKETS *

Delete this subsection and substitute the following:

711.11 Rolled Erosion Control Products (RECP). Provide RECP in pre-manufactured rolls. Ensure RECPs are certified "noxious weed free" in the State of Idaho by an authorized (or approved) State Agency.

Ensure compliance with the specifications for Rolled Erosion Control Products as outlined by the Erosion Control Technology Council (ECTC).

For other RECPs provide certification from the manufacturer that the materials are nontoxic to animals, soil microorganisms, aquatic and plant life, and will not interfere with or impede seed germination or vegetative growth and establishment.

Provide RECPs that are made from 100% biodegradable materials. Ensure material, including netting, has a life expectancy of approximately one year.

711.11A, Turf Reinforcement Mats (TRM). Provide certification from the manufacturer that materials are non-toxic to animals, soil microorganisms, aquatic and plant life and will not interfere or impede seed germination or vegetative growth and establishment.

ON PAGE 519, SUBSECTION 712.01 - PLYWOOD FOR TYPE E SIGNS

Delete the text of this subsection and substitute the following:

Meet U.S. Product Standard for Construction and Industrial Plywood.

ON PAGE 519, SUBSECTION 712.02 – REFLECTIVE SHEETING

Delete this subsection and substitute the following:

712.02 Reflective Sheeting.

- A. Materials.** Use materials for initial fabrication, repair or maintenance of highway signs, including sheeting, electronic cuttable (EC) graphic films and transparent inks meeting ASTM D 4956 standards for classification, color and performance. Also meet the requirements of the sheeting manufacturer's Matched Component System (MCS). Use retroreflective sheeting material meeting ASTM D 4956 supplemental requirement S1 if specified. Use reboundable retroreflective sheeting meeting ASTM D 4956 including supplemental requirement S2. Only use EC graphic films meeting ASTM D-4956 07, Type 1 and ASTM E84 on rigid or flexible substrate standard highway signs as direct applied opaque black letters, numbers, borders, symbols or arrows and are only allowed in transparent colors as direct applied letters, numbers, borders, symbols or shapes on specific motorist service facility logo signs provided at the expense of the motorist service facility owner.
- Use retroreflective prismatic sheeting with opaque pressure sensitive adhesive. Use EC graphic films with pressure sensitive adhesive. The Engineer will not allow Translucence/Transparency of retroreflective prismatic sheeting and opaque EC graphic films or Sheeting with heat-activated adhesives.
- B. Retroreflectivity.**
1. Class B. Sheet Aluminum Signs, Plywood Signs, and Other Traffic Control Devices. Meet the requirements of ASTM D 4956, Type IV for reflective sheeting used on cones, barricades, drums, tubular markers, vertical panels and for background, direct applied letters, numbers, borders, symbols and arrows on information signs, warning signs, guide signs and regulatory signs, except for sheeted aluminum delineator reflector units and flexible post delineators that require ASTM D 4956, Type IX direct applied reflective sheeting.
 2. Class C. Extruded Aluminum -- Meet ASTM D 4956, Type IV sheeting for background and ASTM D 4956, Type IX sheeting for direct applied letters, numbers, borders, symbols and arrows.
- C. Field Measurement.** Take retroreflectivity readings following procedures specified in ASTM E 1709, Standard Test Method for Measurement of Retroreflective Signs Using a Portable Retroreflectometer. Compare retroreflectivity readings to the initial retroreflectivity values shown in ASTM D 4956 for retroreflective sheeting by classification, type, and color and use to determine a traffic control devices' compliance with 626.03.
- D. Fabrication Requirements.** Clean substrates per manufacturer's recommendations prior to applying retroreflective sheeting. Apply retroreflective sheeting directly to sheet aluminum, extruded aluminum, or plywood substrate in accordance with manufacturer's recommendations and in such a manner that there will be no unsheeted substrate visible when the sign is completed. Use retroreflective sheeting for letters, numbers, borders, symbols and arrows direct applied to sheeted substrate using the manufacturer's suggested methods.
1. **Overlays** – Do not attach sheeted substrate as a partial or complete overlay to an existing sign, except that the Engineer may allow Route Shields to be attached to the face of an existing sign if a direct applied replacement is not feasible. The Engineer will not allow retroreflective sheeting direct applied to an existing sign face for repair or maintenance of an existing sign.

2. **Butt Splices** – Do not splice reflectorized sheeting on panels of 24 in or less in width. Use a maximum of one butt splice per sign with the splice placed vertically or horizontally across the sign face, on larger panels. Use a maximum of one butt splice on any single 12 inch extruded aluminum panel. Do not allow Butt splice gaps to exceed 1/32 in.
 3. **Pop Rivets** – Do not Pop rivet overlay panels, letters, numbers, borders, symbols and arrows for initial fabrication of any highway sign. The Engineer may allow Pop rivets to attach Route Shields on separate substrate to the sign face of an existing highway sign if the use of a direct applied shield is not feasible, and may allow Specific Motorist Service Facility Logo panels to be pop riveted to the face of a Specific Motorist Service Sign.
 4. **Orientation** - Place reflective sheeting in the same orientation, per manufacturer's recommendations, to assure uniform day and night color appearance.
 5. **Color Match** - Color match sign faces composed of more than one piece of retroreflective sheet or extruded panel at the time of sign fabrication. The Engineer will not allow Non-uniform shading and undesirable contrast between adjacent widths of butted sheeting.
 6. **Adherence** - Remove sheeting with Cracks, discoloration, appearance of air pockets, or any other indication of non-adherence.
 7. **Screen Printing** – Apply screen printing of letters, numerals, symbols, and border using transparent inks which conform to the sheeting manufacturer's Matched Component System (MCS). Provided screen printed items with a uniform, smooth regular outline, without ragged, faded or bleeding edges. Provide letters, numbers, borders and symbols having interior or exterior rounded corners with a smooth radius of 3/16 in ± 1/16 in.
 8. **Cutting/Plotting** - Provide cutout letters, numbers, borders, and symbols with a smooth regular outline, without ragged or torn edges. Provide non-reflective EC graphic film letters, numbers, borders, and symbols with a smooth regular outline, without ragged or torn edges. Provide letters, numbers, borders, and symbols having interior or exterior rounded corners with a smooth radius of 3/16 in ± 1/16 in.
 9. **Edges** – Provide substrate for signs with edges finished as follows:
 - a. Plywood signs - Ends or edges which do not have a factory finish are required to be filed or sanded smooth with no burrs or chipping. Fill voids in edges of plywood signs with approved wood filler compatible with the High Density Overlay (HDO) plywood. Apply an Engineer approved edge sealer to edges after filling and sanding the edges smooth. Allow sealer to dry to prevent delamination of the plywood and loss of adhesion of the retroreflective sheeting.
 - b. Aluminum - File smooth with no nicks or burrs, ends or edges which have been cut or do not have a factory finish.
- E. Finish.** Trim sheeting flush with the sign panel edges or ends to eliminate snagging, raveling or delamination. Apply retroreflective sheeting to extruded aluminum with heat rolled edges, and with sheeting rolled flush into side channel sheeting grooves prior to bolting the panels together.
- F. Storage and Shipping.** Stack, store and/or transport finished signs, with separation paper between the completed sign faces. Do not stack, store, or transport more than two finished signs together if signs are laid flat and stacked upon one another. Stack, store, or ship more than two signs on edge in a vertical position to eliminate bruising and damage to the cells of the prismatic sheeting.

ON PAGE 522, SUBSECTION 712.10- FLEXIBLE POST DELINEATORS

Delete from 712.10.2.a “IX” and substitute “IV”.

ON PAGE 523 & 524, SUBSECTION 713.06– COMPOSITE JUNCTION BOXES

*

Delete this subsection and substitute the following:

713.06 Composite Junction Boxes. Provide composite junction boxes meeting the following requirements;

1. Polymer concrete, reinforced by a fiberglass weave.
2. Constructed bottomless.
3. Non-deliberate traffic junction boxes and covers tested and certified to the provisions of the ANSI/SCTE 77 2010, by a nationally recognized third party independent test firm such as UL (Underwriters Laboratories) or ETL (Intertek) testing services.
4. One year minimum manufacturer's warranty.
5. Non-deliberate traffic junction box covers rated for a Tier 22 application. Emboss Tier 22 rating in the top surface of the cover.
6. Secure cover to junction box using stainless steel hex head with self-cleaning threads. (Example: Coil bolt or $\frac{3}{8}$ -7 lag thread.
7. Type PGD junction box is to have a two piece box cover.
8. Embed a "General Purpose" EMS marker in the junction box cover.
9. Mold logos in the junction box cover.
10. A minimum applied force of 2,000 pound rating for the pull slots.
11. Color junction boxes and covers concrete gray.

Size junction boxes as follows:

Size "PGB" nominal inside dimensions of 11 ½ in x 21¼ in x 16 in deep.

Size "PGC" nominal inside dimensions of 15½ in x 28½ in x 16 in deep.

Size "PGD" nominal inside dimensions of 20¾ in x 29¾ in x 22 in deep.

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ON PAGE 525, SUBSECTION 713.08– SIGNAL POLES

Delete from 713.08.A.2 "20 ft." and substitute "15 ft."

Delete the entire first 713.08.A.4 and substitute the following:

- 3A. Use current Department approved signal pole designs.

ON PAGE 527, SUBSECTION 713.09– LUMINAIRE POLES

Delete the entire 713.09.A.3 and substitute the following:

3. Use current Department approved luminaire pole designs.

ON PAGE 531, SUBSECTION 714.02- FLYASH

*

Delete the third paragraph and substitute the following:

When fly ash is used as a mineral admixture, use fly ash meeting the class F requirements with a maximum CaO limit of 15 percent. The Engineer will not apply the available alkalies limits.

ON PAGE 536, SUBSECTION 718.05- DRAINAGE GEOTEXTILE PROPERTY REQUIREMENTS

Correct the heading of the last two columns of Table 718.05-1 to read:

Minimum Average Roll Values
(in weaker principal direction)

In Table 718.05-1 add the value of Grab Elongation, (%) for Type II of NA.
January 2015

In Table 718.05-1 add the value of Apparent Opening Size (AOS) (Std. Sieve) for Type II of “#70 or Finer”

ON PAGE 537, SUBSECTION 718.06- RIPRAP/EROSION CONTROL GEOTEXTILE PROPERTY REQUIREMENTS

In Table 718.06-1 the values where columns are blank shall be the same requirement shown under Type I.

ON PAGE 538, SUBSECTION 718.07- SUBGRADE SEPARATION GEOTEXTILE PROPERTY REQUIREMENTS

In Table 718.07-1 delete the value of Apparent Opening Size (AOS) (Std. Sieve) for Type II of “#70 or Finer” and substitute “#30 or Finer” under Type II “ and “#70 or Finer” under Type III.

ON PAGE 541, SUBSECTION 720.07- RECYCLED ASPHALT PAVEMENT

Delete “720.07C” and substitute “720.07 3”