2. Inlets and catch basins may be either precast or cast-in-place. Precast units shall meet the requirements of ASTM C 913. Prior approval of shop drawings will be required on modified units.

3. A 1" side draft is allowed for form removal.


5. The grade line of the top inside of any pipe shall enter at a point no lower than the top inside of the outlet pipe.

6. Pipes can enter or leave the box in any direction. All connections and broken areas shall be grouted smooth.

7. Steel angles shall be set so that each bearing bar of prefabricated grate shall have full bearing on both ends. The finished top of concrete shall be even with the angle/grate surface. The structural steel need not be painted but shall meet the requirements of ASTM A 36.

8. All metal reinforcement used shall be No. 4 bars. The metal reinforcement shall be smooth cut to accommodate pipe joints.

9. Gray iron cast to the dimensions given for the steel grates may be used. The castings shall conform to class 35-B Gray Iron Castings.

10. Inlet/catch basin grates may be either resistance welded or arc welded. In either case the grate shall be true and flush.

11. Grate B will be used only when specified.

12. Not to scale.