1. Assemble Extruded Aluminum Sign panels starting with the top panel. Center the panel on the sign post. Ensure panels are horizontal and attached to the posts with post clips and post clip bolts. Stagger the post clips and bolts on each post as shown. Ensure that adjoining panels are flush before tightening panel bolts.

2. Torque NyLock nuts on the post clip bolts to 225 inch pounds with dry, clean, un lubricated threads.

3. When modifying an existing sign and additional post clips are to be installed to the inside of the sign post, the Contractor is permitted to field drill for a post clip insertion hole in existing extrusions.

4. The clip assembly is to be all aluminum or all stainless steel.

NOTES:
TYPICAL CLIP INSTALLATION

- ![Diagram showing a typical clip installation for sign numbers.
- **NOTES:**
  1. **3/4" x 1/8" x 1/8"** angle iron weighs 2.12 lbs/ft. Weight of angle iron does not include galvanizing.
  2. **2" x 2" x 1/4"** aluminum angle weighs 1.11 lbs/ft.
  3. Drawing not to scale.